

Managing Forces in Rope Rescue Systems

The Principles of Force Limiting



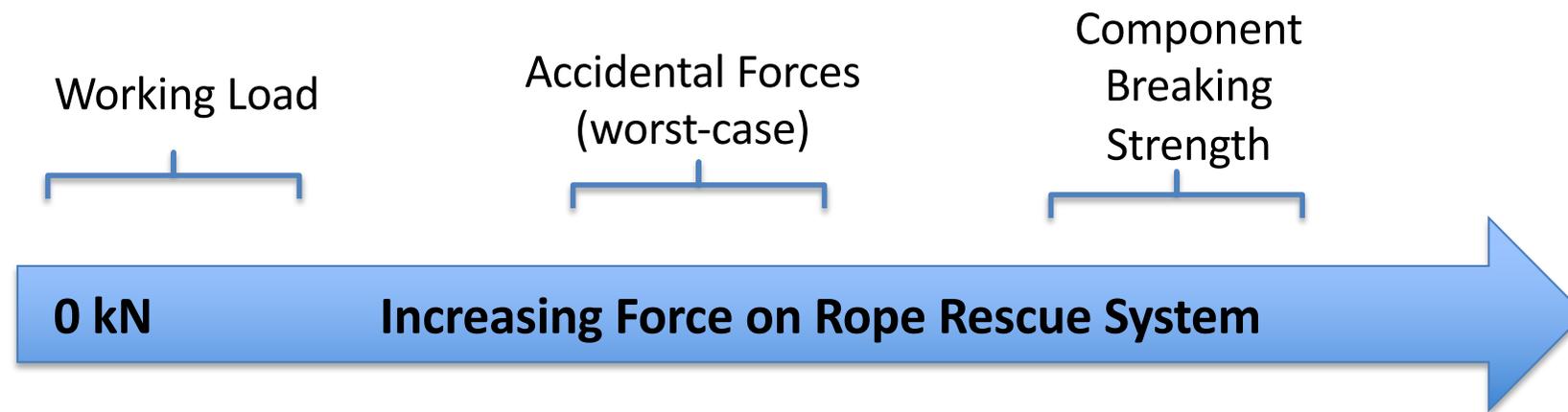
The Principles of Force Limiting:

Understanding the relationship between:

- Working Load Forces
- Maximum Forces
- Breaking Strength



Fundamentals of Rope Rescue System Design:



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Working Load – common forces applied to the rope systems from raising, lowering, or suspending rescue loads.

Maximum Force – the worst case event (accidental forces)

Breaking Strength – the force at which components fail

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Working Load:

- Rope tension is commonly **2-3 kN**
- Load bouncing can double the force; therefore **4-6 kN**

2.5 kN



2 kN



3 kN



2.5 kN



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From a design perspective, the Descent Control Device (DCD) should be able to hold the force of a bounce (i.e., 6 kN), without slipping.



Purpose-Built Descent Control Devices



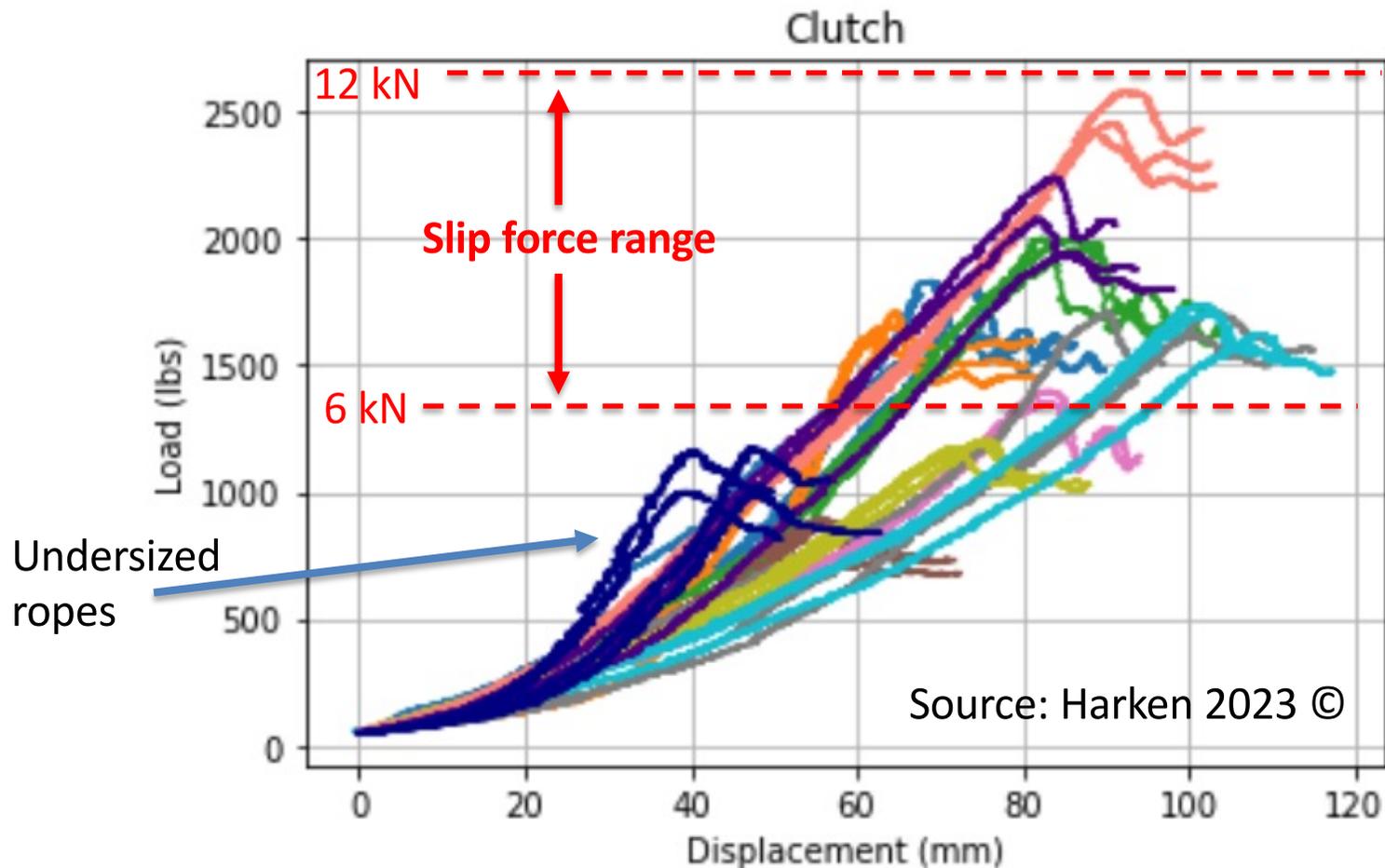
They are designed to ***not slip*** under normal working loads
(results are dependent on rope diameter, type & condition)

Force Limited Component-Based Systems

Tested to specific
performance Criteria
(results are dependent on rope
diameter, type & condition)



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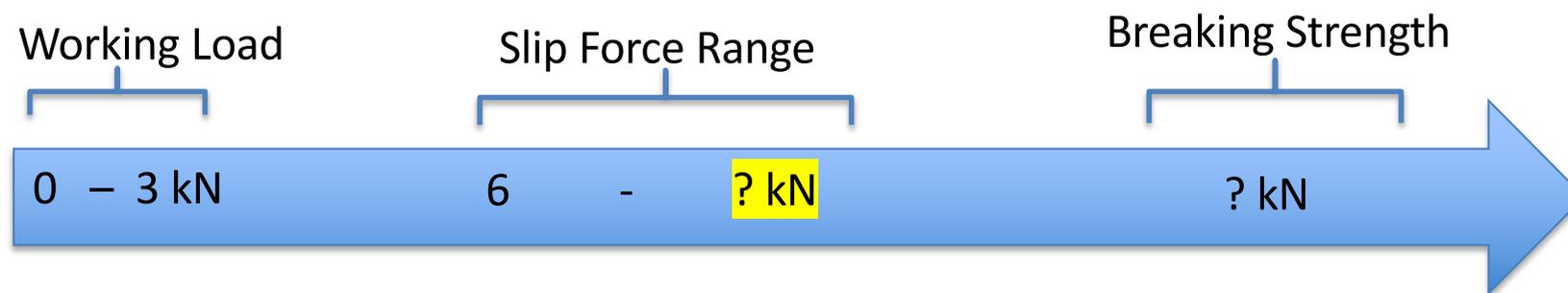
It's very important that the combination of rope and DCD have a minimum 'gripping ability' (slip force):



Otherwise, falling loads might not be able to be stopped

Target Descent Control Device Slip Force Range:

- Minimum 6 kN slip force (to prevent run-away loads)
- Maximum _____ kN?



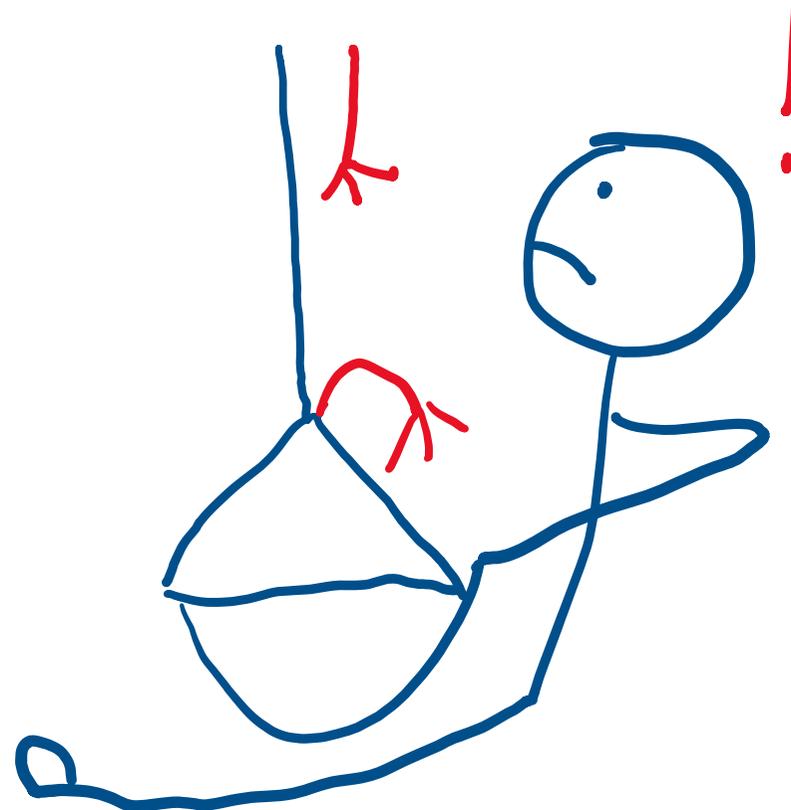
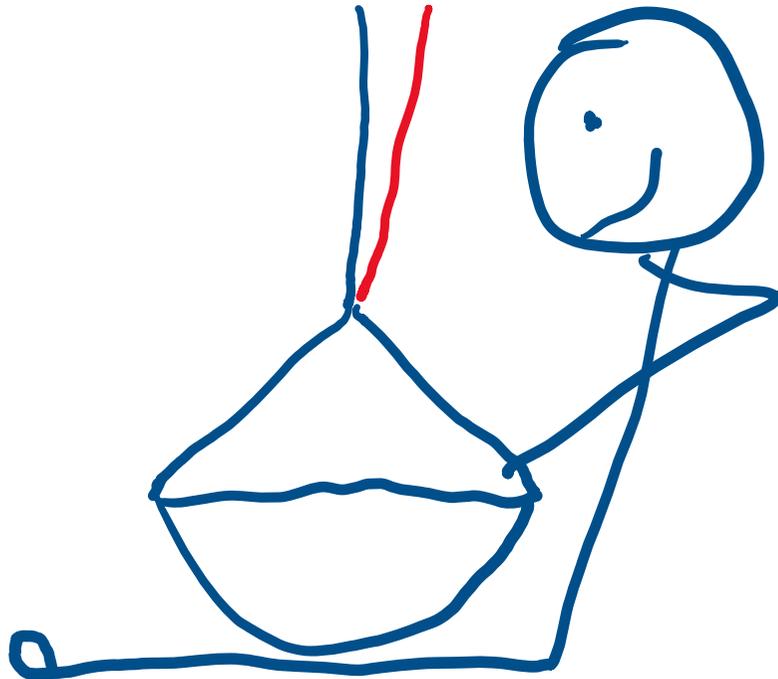
What is the maximum allowable force? What should it be limited to?

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What is the **worst-case event** in rope rescue?

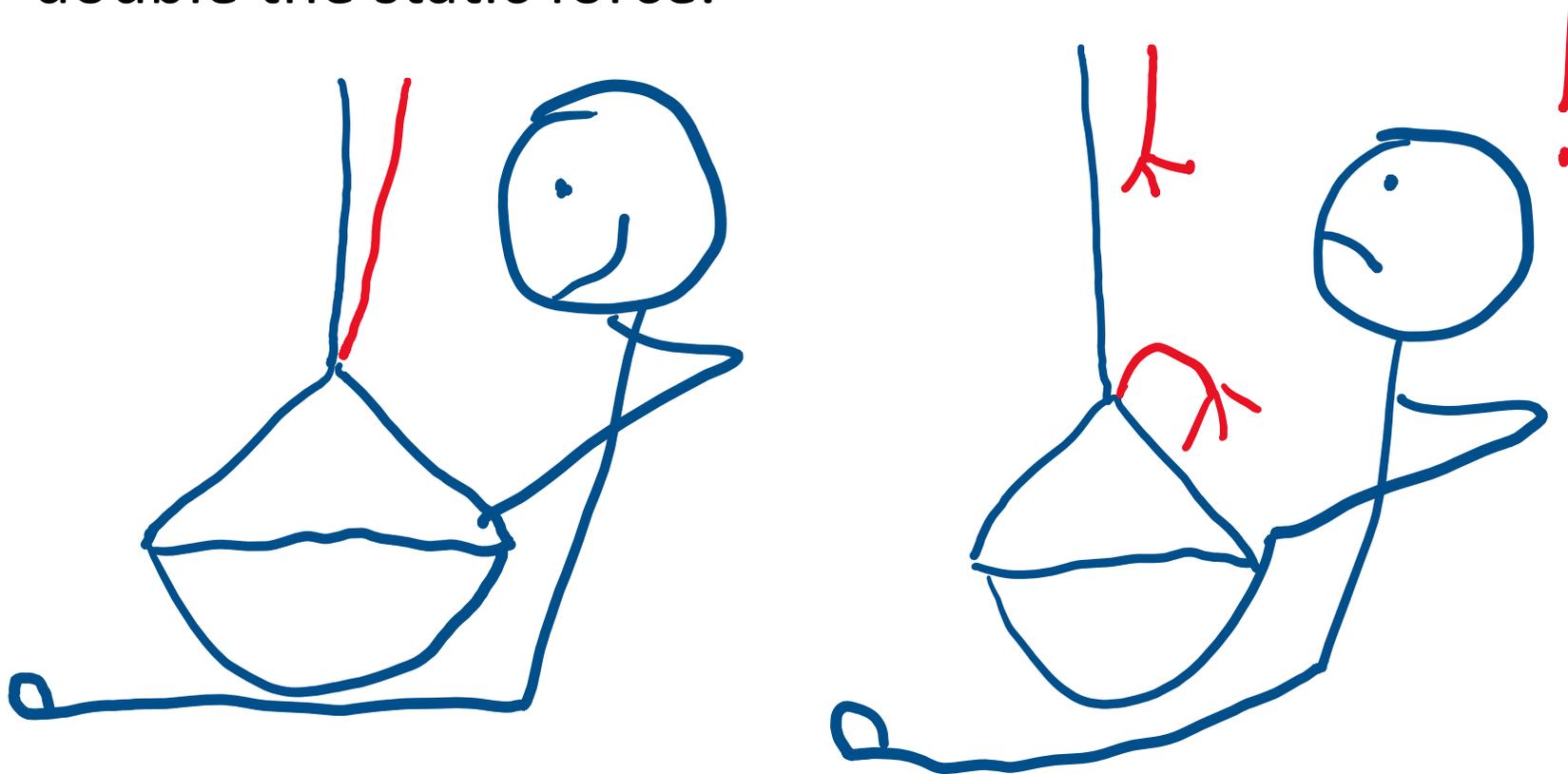
- Is it the failure of one rope, and the load being caught by the other?



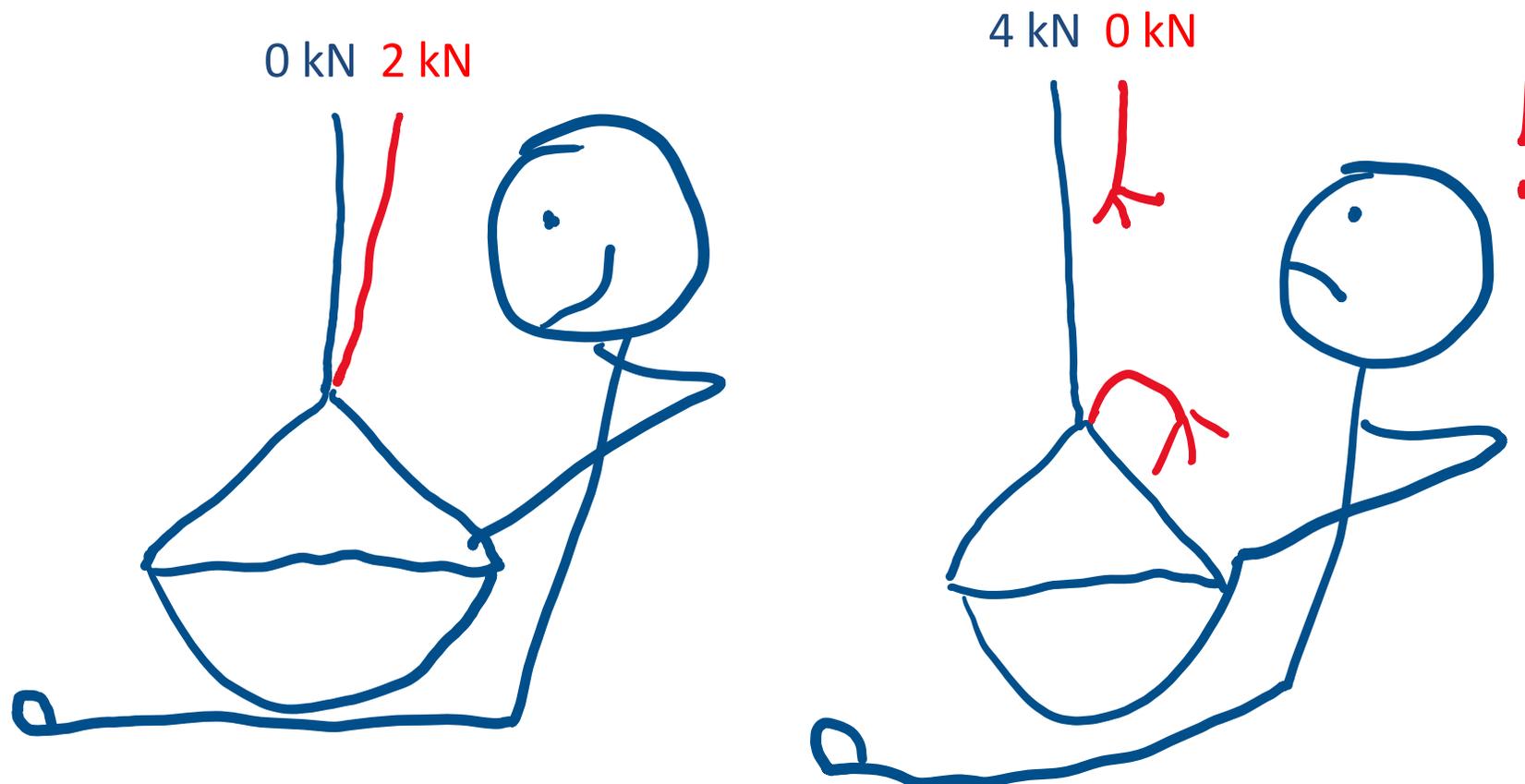
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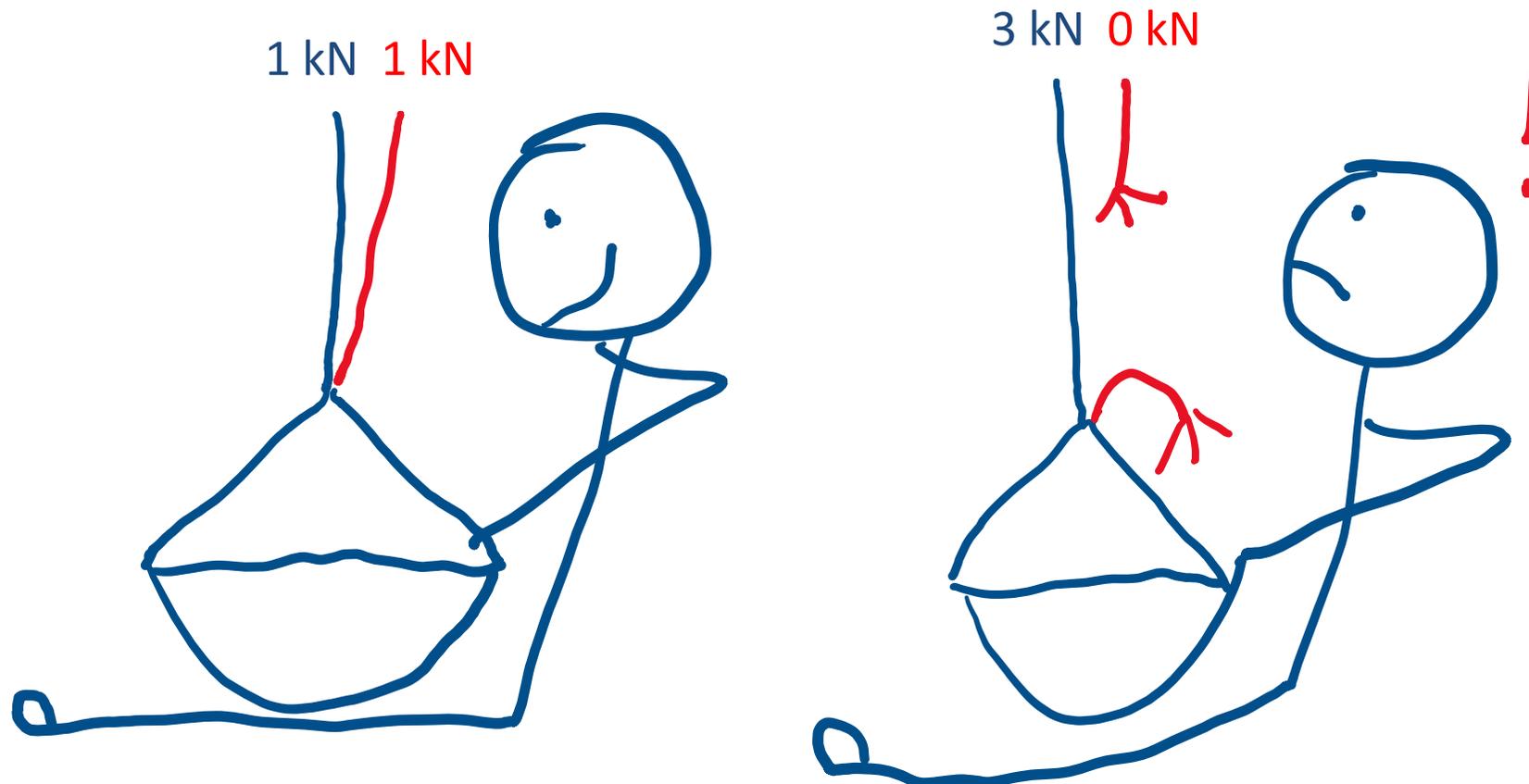
No, this is not the worst-case force. Failure of one rope and shocking the remaining rope might only double the static force.



Scenario #1: All load on one rope



Scenario #2: Equal load on each rope



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A fall during an edge transition can produce the worst-case force



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Due to the **added energy** from a free-fall, **more force** can be generated during fall arrest.



Maximum Arrest Force (MAF)
is highly influenced by:

Rope Type (static, low stretch, hyperstatic)

Choice of Descent Control Device:

What is the preferred combination?



Internationally, there are strict regulations on the maximum allowable fall arrest force on a human

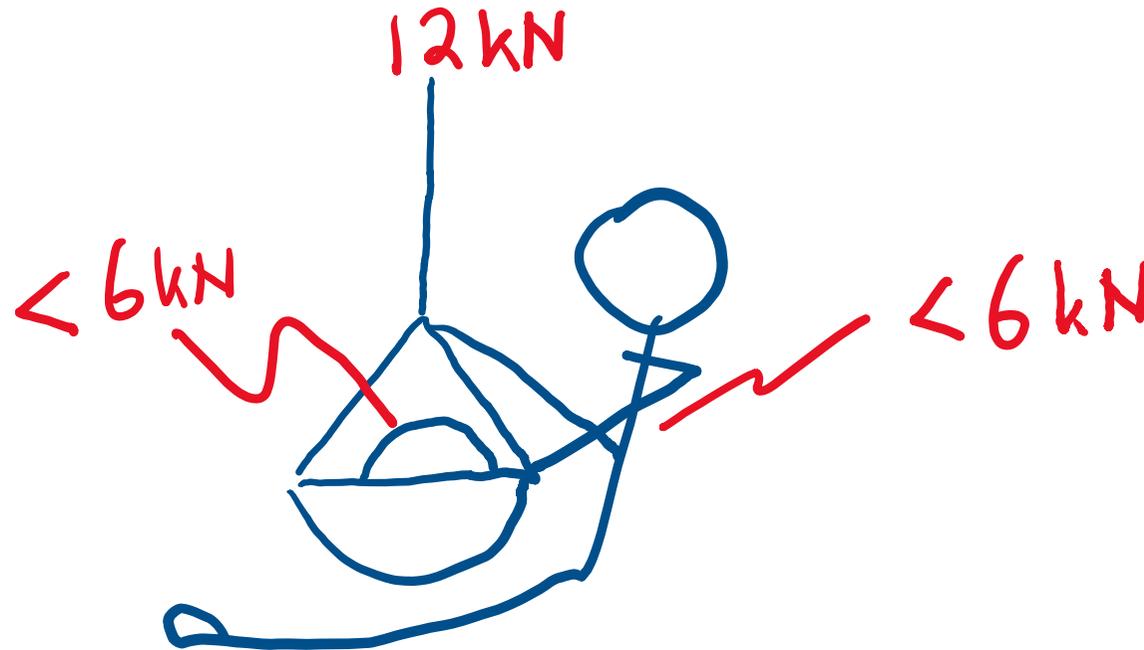
Max 6 kN



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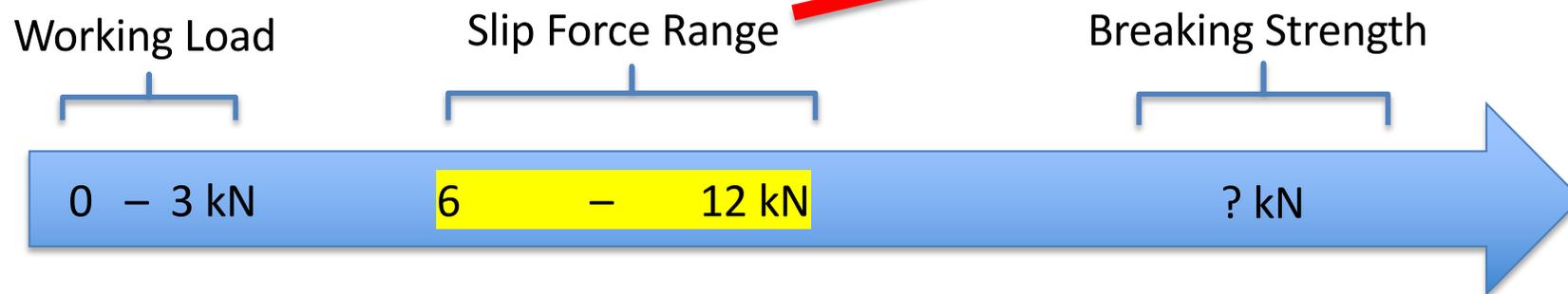
For a rescue-sized load (e.g., 2 people), to limit the force to 6 kN per person, the **Maximum Fall Arrest Force cannot exceed 12 kN.**



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The combination of rope and DCD must keep peak forces to no more than 12 kN, but also the DCD must not slip prior to 6 kN.





Breaking Strength:

From a 'designers' perspective, the required breaking strength of a rope rescue *system* is, among other factors, dependent on the maximum force it might be subjected to, and how reliably that maximum force can be controlled.

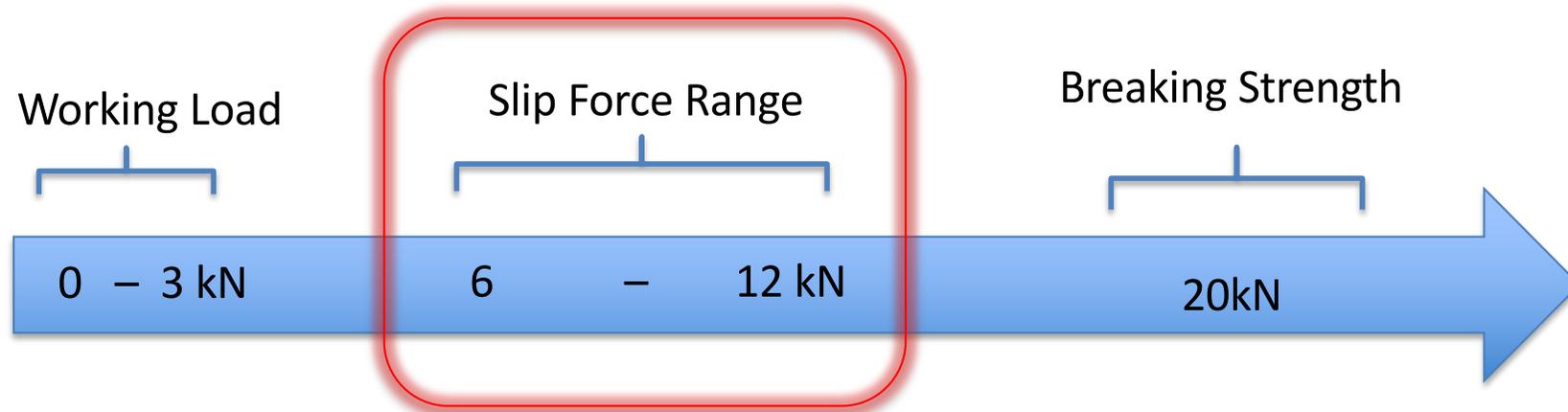


Breaking Strength*:

Max force (12 kN) x 1.7 Design Factor ~ **20 kN**

* Based on the Canadian model, used by British Columbia SAR; Parks Mountain Rescue; DND

Preferred ***Force Limiting*** Range for Descent Control Devices of Rope Rescue Systems



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Thank you



Kirk Mauthner

